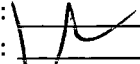
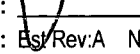


Date: Tuesday, 2/5/2008 8:46:10 AM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CLAMP
Job Number : 37198	
Estimate Number : 12805	
P.O. Number :	Part Number : D35561
This Issue : 2/5/2008 S.O. No. :	Drawing Number : D3556 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 36110	Material :
Written By : 	Due Date : 2/19/2008 Qty: 100 Um: Each
Checked & Approved By : 	
Comment : Bst/Rev:A New Issue 07-03-23 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASING

Issue P/O: 5613
 Cut & Form as per Dwg D3556
 Material release note is required

C20802105
100

2.0	D35561	Clamp
-----	--------	-------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage
 Ensure Material Release Note is attached

10.8/25 100

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

**Comment:** DIMENSIONAL CHECK

Inspect dimensions

10.8/25 100
Per Q5P019

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Tumble & Deburr any rough edges

10.8/26 100

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: P Date: 08/02/27
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 2/5/2008 8:46:10 AM
User: Chahtal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 37198

Part Number: D35561

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SD 08/02/26

(100)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 460 A

8/6/26

SD

(100)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SD 08/02/26

(100)

Job Completion



mi 2008/2/27

(100)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

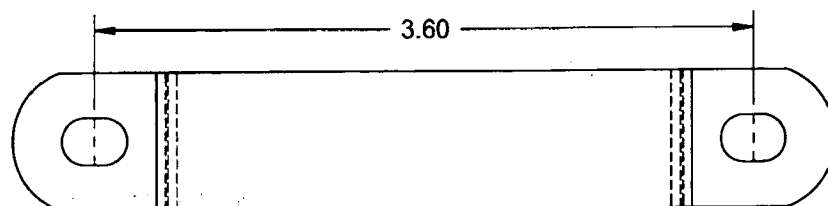
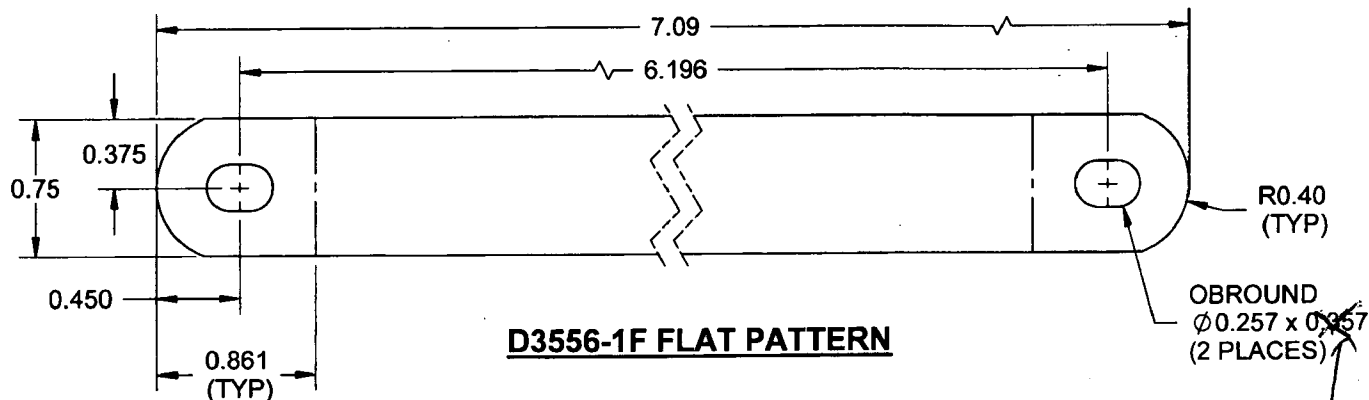
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

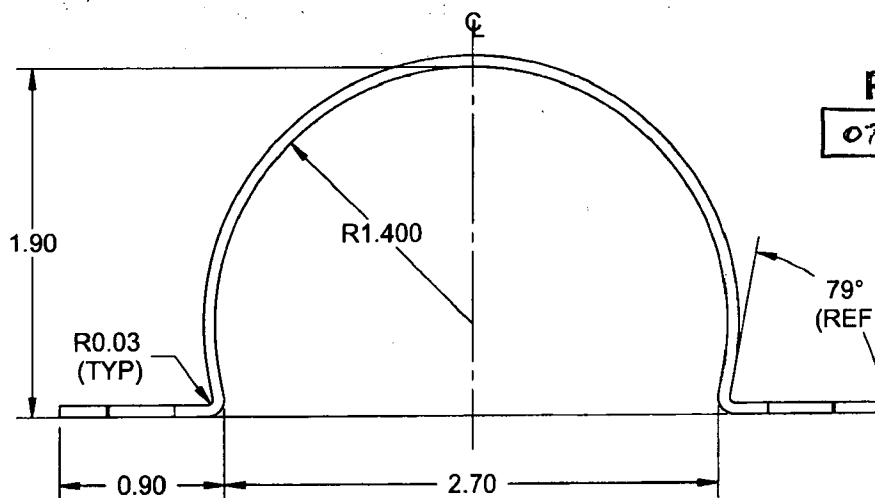
NOTE: Date & initial all entries



DESIGN <i>CB</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3556	REV. A SHEET 1 OF 1
DATE 07.02.13		TITLE CLAMP	SCALE 1:1
REV A	DATE 07.02.13	DESCRIPTION NEW ISSUE	



0.375
LE
08.02.07



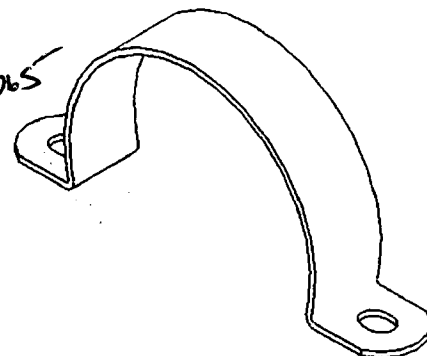
RELEASED

07.03.08

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 16 GAUGE, PER MIL-S-5019 (REF DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N D3556-1 USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) PART IS SYMMETRIC ABOUT ϕ

059-77065



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0308/02105
W10: 37198



180 AVENUE LABROSSE
POINTE-CLAIRE, QUÉ., CANADA H9R 1A1
TÉL.: (514) 630-4877 - FAX: (514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.

ACHAT À / SOLD TO



BON DE LIVRAISON - SHIPPING MEMO

DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO.
2008/02/21	0386217

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

CODE DE CLIENT CUSTOMER CODE		N° DE CONTRAT JOB NO.	N° COMMANDE PO NO.	VIA SHIP VIA
DART GFI-0299		J0176560	PO00005613	
QUANTITÉ QUANTITY	VOTRE N° DE PIÈCE YOUR PART NO.	DESCRIPTION		
100	D35561	CLAMP C OF C REQ'D		

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

RECU PAR / RECEIVED BY

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO. 4 OUR JOB NO J0176560 SHIPPING MEMO 0386217

ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
<u>100 PCS</u>	<u>PO00005613</u>	<u>D35561</u>	<u>A</u>	<u>CLAMP</u>	<u>A</u>	
MATERIAL		SUPPLIED BY		MAT. REL. NO.		
<u>SST 304</u>		<u>TW METALS / NORTH AMERICAN</u>		<u>H/N # 2MW9</u>		

	PROCESS	PROCESSOR	RELEASE NOTE #
1	FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	CONFORMS
2			
3			
4			
5			
6			
7			
8			
9			

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 22 FEBRUARY 2008

G.F.I. Q.C. REP. *Robert Han*



~~DP42-001 Rev 0 Bombardier Certificate of Compliance~~
~~TW Metals District Procedure~~

Revision: 0

Revision Date: 04-03-00

Superseding: Initial

Page: 1 of 1

CERTIFICATE OF COMPLIANCE

FRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under federal statutes including federal law, Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

We certify that mercury, radium, or alpha bearing instruments and / or equipment which might cause contamination have not been used in the manufacture, fabrication, assembly or testing of any material supplied by TW Metals Inc. Switches, glass thermometers, standard cell and other items containing the above elements may be used, but they will be located so as not to constitute a contamination hazard.

CUSTOMER NAME: GFI

PURCHASE ORDER No. 0072863

ITEM No. 0001 SHIPPER INVOICE No. 03229748

MATERIAL: 304-515 Sheet SPECIFICATION: Ams 5511 H

MANUFACTURING MILL: North American Stainless

SIZE: 0625 HEAT / LOT No. 2MA9

PART No. TS06348X964 QUANTITY: 1 EA.

TEST DEPARTMENT CLERK: Jessie Clark

AUTHORITY

Joe Schab
Director of Quality Assurance



**NORTH AMERICAN
STAINLESS**

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 364929 03
Customer: 0018 001

Mail To:
FERGUSON METALS INC.
3475 SYMMES ROAD
HAMILTON, OH 45015

Ship To:
FERGUSON METALS INC.
3475 SYMMES ROAD
HAMILTON, OH 45015

Date: 7/03/2007

Page: 1

Steel: 302/304/304L

Finish: 2B

Corrosion: ASTM A262/62aE, 1A05end-OK

Your Order: 01010118

NAS Order: AN 0373859 01

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, COLD ROLLED, ANNEALED AND PICKLED.
ASTMA240/06b, 480/06b, 556/03, ASME SA240/04-A05, 480/04-A05, SA566/04
QQ8766D-AIMO PRN, AMS5511H/5513B/5516P, AND 3, X CRWN MEAS

REMARKS:

Mat'l Free of Mercury Contamination. No weld repairs.
EN 10204 3.1; QQ8763P Cond A; RoHS Compliant
* Melted & Manufactured in the USA

Product ID #	Coil #	Thickness	Width	Weight	Length	Mark	Pieces	COMMODITY CODE
052MA9 BB	* 052MA9 BB	.0620	48.0000	13.140 COIL	1291.0	1	1	

CHEMICAL ANALYSIS

Heat	CM	C	CR	CU	MN	MO	N	NI	P	S	SI
2MA9	US	.025	18.148	.312	1.710	.217	.087	8.125	.025	.011	.340

MECHANICAL PROPERTIES

Product ID #	Coil #	l d c i c r	UTS KSI	.2% YS KSI	ELONG %-2"	Hard RB	Tail Hard
052MA9 BB	052MA9	F T	92.99	43.35	54.93	84.00	83.00

REVIEWED BY Q.C.
Date 7/3/07 by *W*

TW METALS

TEST

OCT - 5 2007

ACCEPTED BY

REPORTS

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

7/03/2007

FERGUSON METALS, INC.

This is to certify that in accordance with the records in our files the material shipped on your purchase order conforms to the following:
3475 Symmes Road
Hamilton, OH 4501

48 X 120
P.O.: 45181672
Sales: 01059352
QTY: 88

Size: 304 ANN .0505-.0605 ASTMA 240
Customer: TW METALS INC.
Heat: 2MA9
Mfg: 10/05/07 85913

Authorized Signature
Lynne Harper
Lynne Harper